

- Follow these instructions if there is excessive play on Grille Guard while shaking it and the adjustment bolt does not allow for more adjustment.
- Ensure that you have completely read and understand document **S017 - Safety** before beginning this grip latch damper replacement procedure.

### Replacing the Worn Dampers:

1. Open the Grille Guard as seen in Figure 1, by pulling both handles towards you and carefully lowering the Guard, then:
  - a. Remove the Cotter Pin, shown in Figure 2, using pliers. Afterwards, remove both worn Dampers.
  - b. **OPTIONAL:** If removal of the Cotter Pin in the confined space is difficult, remove the entire Grip Latch Assembly by removing the Grip Latch Bolts shown in Figure 3, then return to Step 1a.
2.
  - a. Insert the new Dampers and the Cotter pin in the same locations the worn ones were removed from. Spread the prongs of the Cotter Pin in opposite directions, using pliers, to secure it in place.
  - b. If optional Step 2b was followed, re-insert the Grip Latch and secure it by torquing the Grip Latch Bolts to 40 lb-ft, then repeat Steps 1-3 for the opposite side Grip Latch.
3. Re-adjust the Grip Latches by following the instructions provided with your original Grille Guard purchase. Alternatively, you can access the Grip Latch adjustment instruction video using the QR code below.

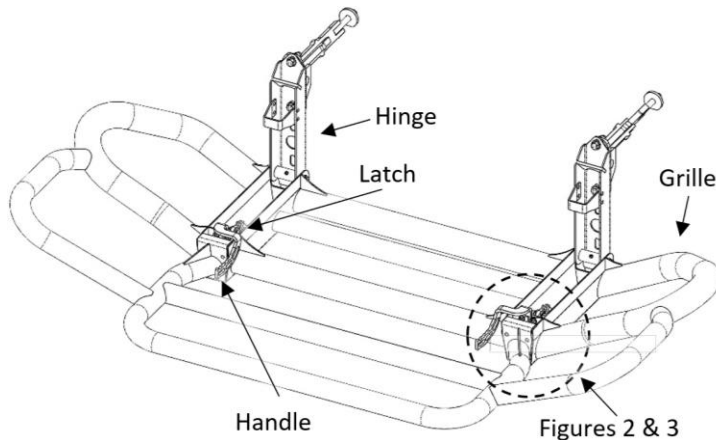


Figure 1: Grille Guard (Your Guard may not be exactly as shown)

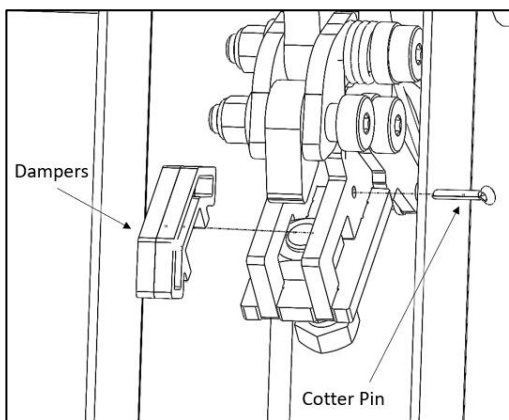


Figure 2: Damper Removal

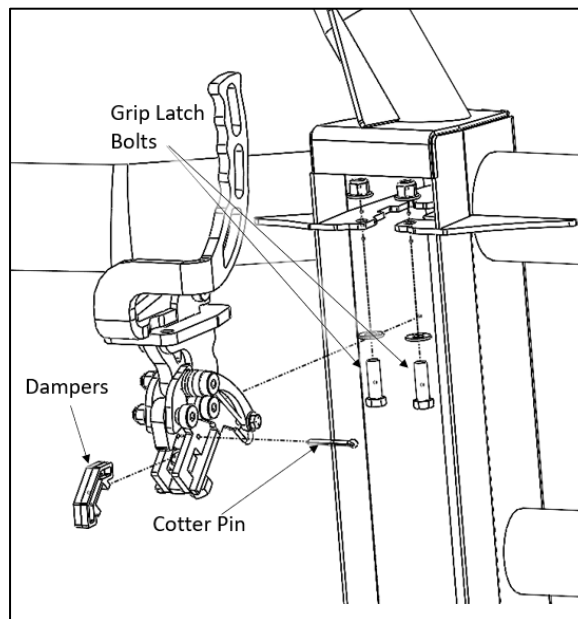


Figure 3: **OPTIONAL** Grip Latch Assembly Removal/Installation (Your Latch may not look exactly as shown)

