

SUPPLEMENTAL INSTALLATION INSTRUCTIONS KENWORTH

Item # Vehicle Description

KW22 Kenworth T880 - Model with outside tow receivers

IMPORTANT

- Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will consitute improper use of the product and may void warranty.
- Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- The drop-forged eyebolts are an integral part of the strength of Herd bullbars.

 When tightened <u>firmly</u>, they will minimize vibration and provide superior impact resistance.
- To help maintain the factory finish, avoid acid wash.

Step

- 1 Remove factory bumper
- 2 Mount Herd bracket to truck using only one top outside bolt on each side (Picture I)



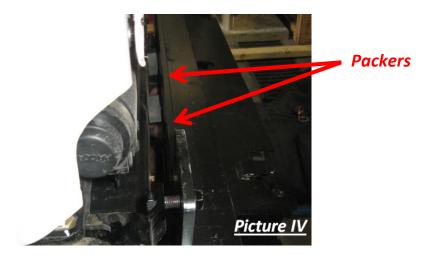
Locate the top two holes of the six that are near the tow box (on the Herd steel bracket) and mark the crossmember behind those holes for drilling (Picture II)



- 4 Drill holes in the truck's crossmember to accommodate 3/4" bolts in the two locations marked out in step 3.
- Place loose mount (1-MP-KW03.BP) (Picture III) inside the crossmember from one side. Orient the part so that the nuts are at the top and that a bolt from the front of the truck goes through the plate before threading into the nut. Locate the part horizontally and to hold it in place for mounting.



Place packers (1-BR-MP-KW03.40) (Picture IV) in between Herd steel bracket and crossmember where holes were drilled, and mount with supplied (3/4" x 3") bolts from the bracket side, through the packers and crossmember, and into the loose mount.



- 7 Attach bullbar to bracket using Herd supplied hinge bolts
 - * For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.
- 8 Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary
- **9** Wire driving lights to existing wiring (if applicable)
- 10 Insert towpin and tighten eyebolts (75-100 ft-lbs)
- 11 Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.