



# INSTALLATION INSTRUCTIONS

## MACK

Item #	Vehicle Description
MK05	Mack Vision CXN

### IMPORTANT

- A** Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will constitute improper use of the product and may void warranty.
- B** Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- C** The drop-forged eyebolts are an integral part of the strength of Herd bullbars. When tightened firmly, they will minimize vibration and provide superior impact resistance.
- D** To help maintain the factory finish, avoid acid wash.

### Step

- 1 *Remove factory bumper and mounting brackets*



**REMOVE THESE FACTORY HUCK BOLT - QTY 4  
AND MOUNTING BRACKETS**

- 2 *Install Herd steel bracket onto truck thru the holes where the Huck Bolts have been removed using supplied hardware*
- 3 *Verify that all mounting locations are used*

- 4**     ***Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary***
- 5**     ***Attach bullbar to bracket using Herd supplied hinge bolts***  
\* For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.
- 6**     ***Install/wire driving lights to existing wiring (if applicable)***
- 7**     ***Insert towpin and tighten eyebolts (75-100 ft-lbs)***
- 8**     ***Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.***