

INSTALLATION INSTRUCTIONS

MACK

Item #

Vehicle Description

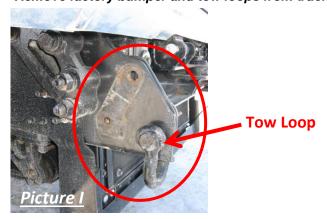
Mack Titan

IMPORTANT

- Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will constitute improper use of the product and may void warranty.
- B Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- The drop-forged eyebolts are an integral part of the strength of Herd bullbars. When tightened <u>firmly</u>, they will minimize vibration and provide superior impact resistance.
- To help maintain the factory finish, avoid acid wash.

Step

1 Remove factory bumper and tow loops from truck. (see Picture I)



2 Install Herd steel bracket onto truck using OEM & supplied hardware (see Picture II)



- Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary
- 4 Attach bullbar to bracket using Herd supplied hinge bolts
 - * For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.
- 5 Install & wire driving/signal lights to existing wiring (if applicable)
- If ordered with Factory Driving Light Option: mount factory driving lights form the front of the bumper and attach to mounting bracket (see Picture III). Connect driving lights to existing wiring (wiring may need to be extended).



- 7 Insert towpin and tighten eyebolts (75-100 ft-lbs)
- 8 Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.

Eyebolts are secured in the channel with a 7/8" rubber washer. If you need to re-install the washer, insert the eyebolt into the hole, and thread a washer onto the back side of the eyebolt, approximately halfway onto the threaded part of the eyebolt.