

INSTALLATION INSTRUCTIONS



Item #

Vehicle Description Mack Granite (SBA) Medium Heavy Duty 2014+

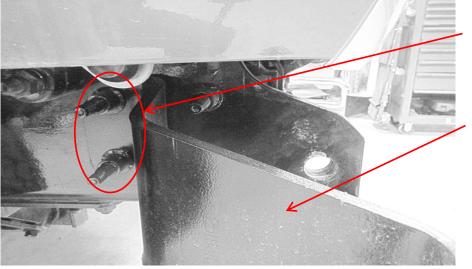
IMPORTANT

- Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will consitute improper use of the product and may void warranty.
- Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- The drop-forged eyebolts are an integral part of the strength of Herd
 bullbars. When tightened <u>firmly</u>, they will minimize vibration and provide superior impact resistance.
- **D** To help maintain the factory finish, avoid acid wash.
- **NOTE:** Some fasteners that need to be removed are HUCK fasteners. These fasteners are crimped on and cannot be twisted off. If not equipped to remove these fasteners, have a reputable shop perform this operation.

Step

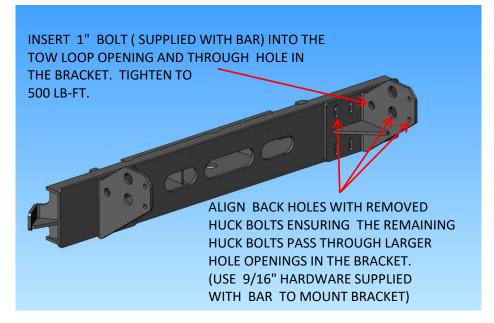
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Remove factory bumper. The two rear HUCK fasteners on the outer face of the frame rails will need to be removed on each side, see attached picture. The two factory outer brackets, attached to the frame and supported with these HUCK fasteners are to be removed along with the factory tow loops and not reused for HERD bumper mounting.



HUCK FASTENERS TO BE REMOVED

REMOVE BRACKET (NOT USED) 2 Install Herd steel bracket to truck using hardware supplied with bar as shown.



- 3 Verify that all mounting locations are used
- 4 Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary
- 5 Attach bullbar to bracket using Herd supplied hinge bolts

* For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.

- 6 Install/wire driving lights to existing wiring (if applicable)
- 7 Insert towpin and tighten eyebolts (75-100 lb-ft)
- 8 Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.