

INSTALLATION INSTRUCTIONS

PETERBILT

Item # Vehicle Description

PB06 Peterbilt 377 SFA

IMPORTANT

- Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will consitute improper use of the product and may void warranty.
- Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- The drop-forged eyebolts are an integral part of the strength of Herd bullbars. When tightened <u>firmly</u>, they will minimize vibration and provide superior impact resistance.
- **D** To help maintain the factory finish, avoid acid wash.

Step

- 1 Remove factory bumper
- 2 Install Herd steel bracket to truck using OE hardware
- If the vehicle is equipped with factory center tow pin, use all 4 centre bolts. The top 2 holes may need to be drilled out to 7/8"to accommodate the larger bolts
- If the vehicle is not equipped with the factory center tow pin, you must use either Peterbilt part # 01-47274 or Herd part # 1-MP-PB-HDTOW to capture bottom 2 center holes. (See supplemental instructions)
 - Failure to do so will dramatically compromise towing capability, and may void warranty
- 5 Verify that all mounting locations are used
- 6 Attach bullbar to bracket using Herd supplied hinge bolts
 - * For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.
- 7 Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary
- 8 Wire driving lights to existing wiring (if applicable)

- 9 Insert towpin and tighten eyebolts (75-100 ft-lbs)
- 10 Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.

Eyebolts are secured in the channel with a 7/8" rubber washer. If you need to re-install the washer, insert the eyebolt into the hole, and thread a washer onto the back side of the eyebolt, approximately halfway onto the threaded part of the eyebolt.

