

Item #

VV02

Vehicle Description

Volvo VN - New style 04+ (incl late 2003)

IMPORTANT

- A** Herd Bullbars are vehicle "Make & Model" specific. Use of a bullbar on a vehicle other than the model it was designed for will constitute improper use of the product and may void warranty.
- B** Unless otherwise specified, Grade 8 hardware is to be used. For the purposes of these instructions, OE hardware means the truck's original factory hardware.
- C** The drop-forged eyebolts are an integral part of the strength of Herd bullbars. When tightened firmly, they will minimize vibration and provide superior impact resistance.
- D** To help maintain the factory finish, avoid acid wash.

Step

1 Remove factory bumper

2 Replace factory bumper mounting brackets with Herd replacement brackets (see below). Use the OE hardware when mounting the Herd replacement brackets.



REPLACE WITH
1-MP-VV02.PS

REPLACE WITH
1-MP-VV02.DS



PASSENGER SIDE

DRIVER SIDE

3 Remove Volvo driving lights from factory bumper

4 Install Volvo driving lights in Herd bullbar using mounting locations provided

5 Install Herd steel bracket to truck with OE bolts, and Herd supplied bolts for tow receiver mounts

6 Verify that all mounting locations are used

7 Attach bullbar to bracket using Herd supplied hinge bolts

* For DFLT & Defender models only: To install the hinge bolts, the bumper must be in the open (down) position to allow the bottom lip to go under and around the steel hinge.

8 Check to ensure bar is level relative to a significant feature of the truck, and readjust if necessary

9 Wire driving lights to existing wiring

10 Insert towpin and tighten eyebolts (75-100 ft-lbs)

11 Re-check the mounting bracket and bolts after the first 5,000km and every 3-6 months.