

- This document shows how to install your new Truck Guard onto your truck.
- Ensure that you have completely read and understand document **S017 Safety** before beginning this installation procedure.

I. Removing the OEM front bumper

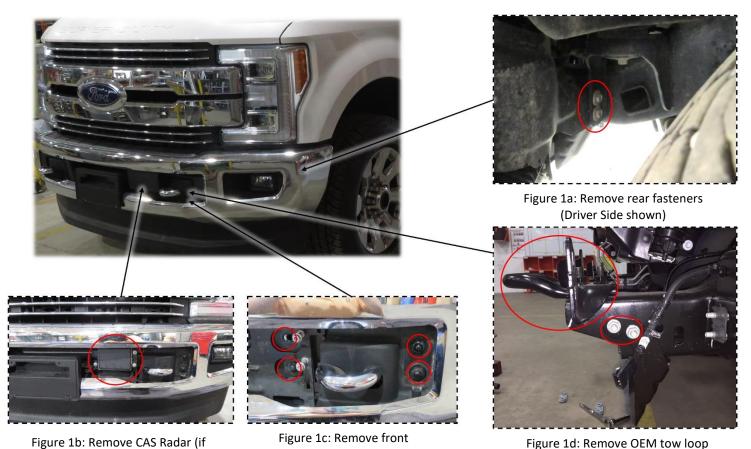


Figure 1: Remove the OEM front bumper (Your Truck may not be exactly as shown)

1. Unplug the wiring harness and detach the block heater cord (if applicable) from the OEM front bumper before removing it.

fasteners

- 2. Remove the 4 rear fasteners (2 per side); they can be accessed either from under the truck or from in front of the wheels as shown in Figure 1a.
- 3. Unplug and remove the CAS Radar (if applicable); see Figure 1b.
- 4. Remove the 8 front fasteners (4 per side), as shown in Figure 1c. Next, remove the OEM front bumper.
- 5. Remove the OEM tow loops and the lower frame extension; see Figure 1d. Keep the OEM tow loops, and their fasteners to be reused with HERD Truck Guard.

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applicable)

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II. Installing the Submounts

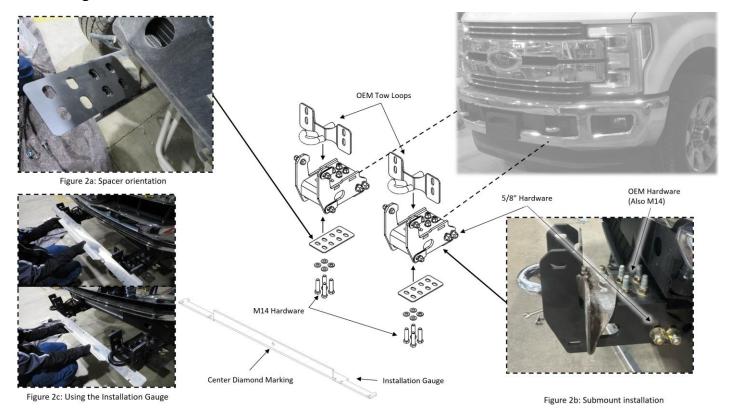


Figure 2: Installing the Submounts

- Place Spacers on top of the driver and passenger side frame as shown in Figure 2a.
- 2. Install the OEM tow loops and the Submounts as shown in Figure 2b. Use OEM tow loops' hardware together with the provided hardware (M14 and 5/8"), fasten loosely.
- 3. Use the Installation Gauge to position the Submounts; the center diamond marking should line up with the center of the truck, see Figure 2c.
- 4. With the installation gauge still in position, tighten all mounting hardware. Torque the 5/8" to 191 lb-ft; torque the M14 to 133 lb-ft.
- 5. Remove the Installation Gauge.

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III. Installing the HERD Truck Guard

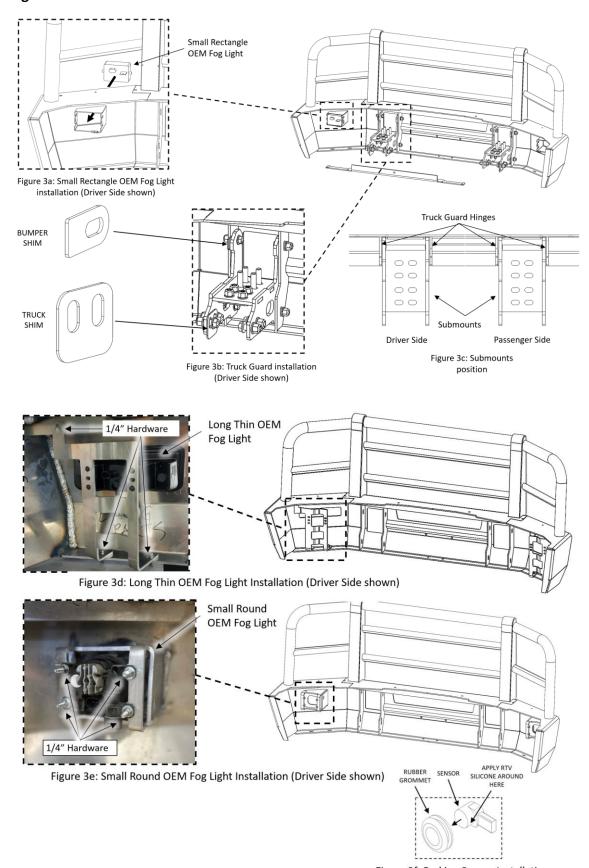


Figure 3f: Parking Sensor Installation

Figure 3: Installing the Truck Guard (view from behind)

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- 1. Remove the OEM fog lights from the OEM front bumper (if applicable).
- 2. Install the OEM fog lights to HERD Truck Guard (if applicable); select the option that matches your truck:
 - a. For truck with Small Rectangle OEM fog lights, install the OEM fog light on the HERD Truck Guard (from the front of the Truck Guard) as shown in Figure 3a. Repeat this step on the other side of truck.
 - b. For truck with Long Thin OEM fog lights, install the OEM fog light on the Light Bracket, then install Light Bracket and OEM fog light assembly to the HERD Truck Guard using provided 1/4" Hardware as shown in Figure 3d. Repeat this step on the other side of truck.
 - c. For truck with Small Round OEM fog lights, install the OEM fog light to the HERD Truck Guard using provided 1/4" Hardware as shown in Figure 3e. Repeat this step on the other side of truck.
- 3. Attach the HERD Truck Guard to the submounts. Use the provided hardware (1/2") and, if necessary, Bumper Shim and Truck Shim. Follow the orientation shown in Figure 3b and Figure 3c. Adjust the HERD Truck Guard if necessary. Tighten all mounting hardware after adjustment. Torque the 1/2" Hardware to 96 lb-ft.
- 4. Plug the wiring harness into each fog light and the truck's wiring harness.
- 5. If the truck has parking sensors, remove them from the OEM front bumper (sensor's bezel is not required) together with wiring harness. Take note of the location of each sensor and harness. Apply RTV silicone all around the cylindrical section of the sensors, then insert the sensors through the rubber grommets on the HERD Truck Guard, see Figure 3f. Ensure locations of the parking sensors match where they were located on the OEM front bumper.
- 6. Let the adhesive cure in room temperature. Plug main harness into each sensor, and each fog light. Plug main harness and block heater cable back to the truck. Check if each parking sensor functions normally.

Important: Check mounting point's hardware after the first 5000 km and every 3-6 months. Re-torque if necessary.

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