

HERD GG-MTK-38 Installation Procedure

- This document shows how to install your new Grille Guard onto your truck.
- Ensure that you have completely read and understand document **S017 - Safety** before beginning this installation procedure.

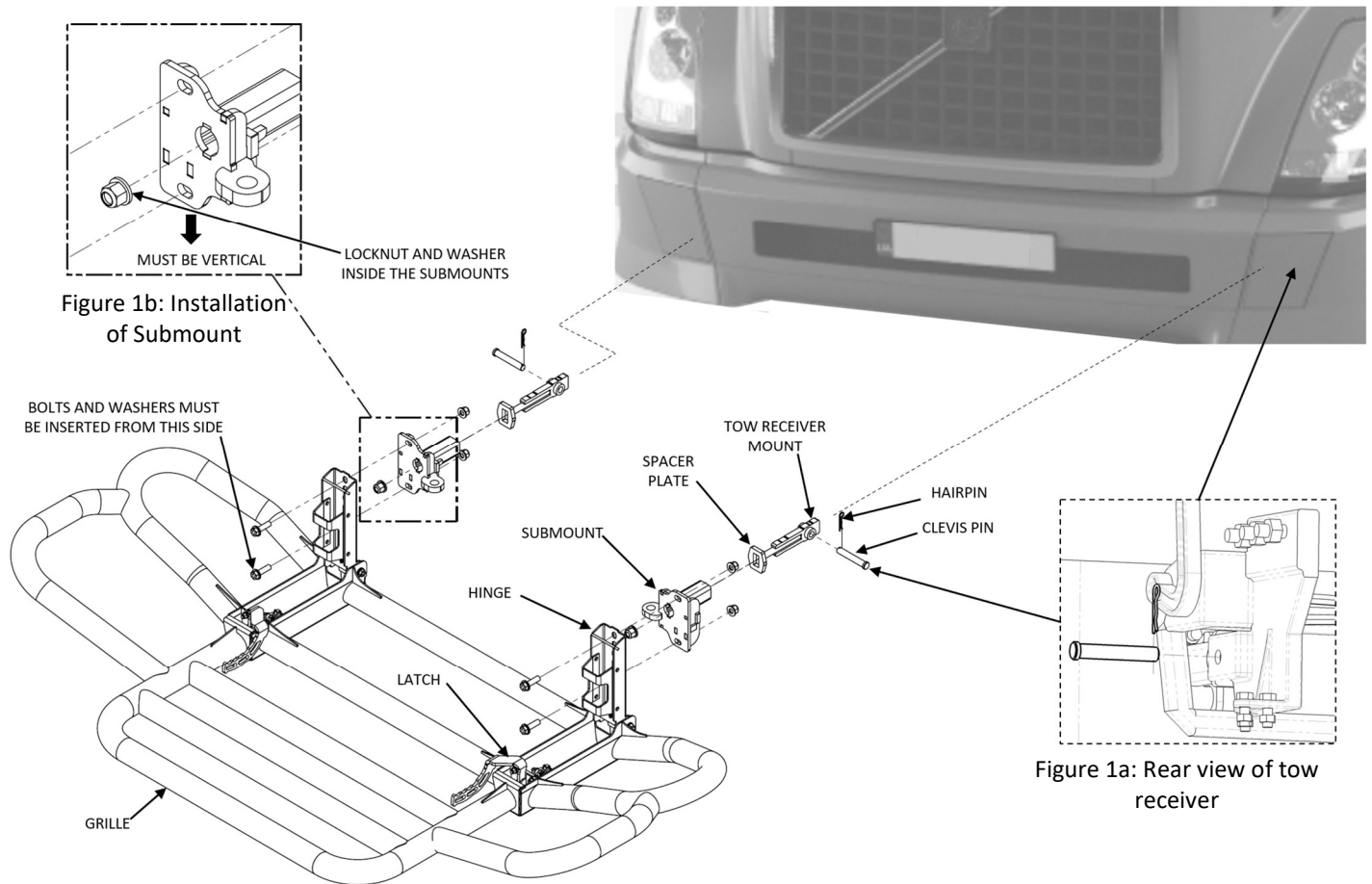


Figure 1: Grille Guard Installation (Your Grille Guard may not be exactly as shown)

1. Insert Tow Receiver Mounts into tow receivers on truck. Secure using Clevis Pins and Hairpins (Figure 1a). Spacer Plate is installed on the front face of the tow receivers.
2. Install Submounts over Tow Receiver Mounts (**Orientation shown in Figure 1b**). **Torque locknut into Submounts on threaded rod of Tow Receiver Mounts to 240 ft-lb.**
3. Lay Grille flat on ground in front of truck on a pallet or protective sheet.
4. Open driver side Hinge and lift to driver side Submount. Hand tighten upper hardware shown in Figure 1 (**do not fully tighten**). Repeat for passenger side. **Ensure bolts are inserted from front (Hinge side) as shown in Figure 1.**
5. Assemble lower hardware on both sides. Hand tighten hardware (**do not fully tighten**). After all six fasteners have been assembled, **torque to 110 ft-lb**, starting with upper hardware.
6. Please proceed to document **S021 – Grille Guard New Style Latch Adjustment Procedure** for Latch adjustment.

Important: Check mounting point's hardware after the first 5000 km and every 3-6 months. Re-torque if necessary.